

Angel Aligner Innovations for Unilateral Molar Distalization

GIACOMO SCUZZO, DDS
GIUSEPPE SCUZZO, MD, DDS
ALFONSO ALVARADO LORENZO, DDS, PhD

Angel Aligners* were introduced in 2003 in Shanghai, marking China's entry into the field of clear aligner therapy. At its inception, the project aimed to provide an alternative to traditional braces and create a domestic solution in a market previously dominated by Invisalign.** In 2006, the company secured a Chinese invention patent for its clear aligner technology, establishing itself as an innovator and paving the way for commercialization within China.

Early production workflows incorporated three-dimensional printing technology. By 2007, Angel Aligners had developed a fully integrated 3D-printing production line, allowing for the rapid fabrication of aligners tailored to individual patients. This capability enabled mass production and scalability while preserving precision, positioning Angel as a leader in digital orthodontics throughout Asia. Building on this foundation, Angel officially launched into the U.S. market in 2023.

Angel Aligners employ a proprietary multi-layer polymer known as masterControl S (MCS).^{*} This soft, multilayered plastic is engineered to deliver consistent, gentle forces over time, while resisting tearing, staining, and deformation. MCS also maintains excellent clarity, helping to improve patient acceptance. This polymer material is exclusive to Angel Aligners, making it a key differentiator from Invisalign and other systems relying on single-layer plastics.

While exact pricing varies by provider, Angel is generally considered to be a more cost-effective premium option, offering similar biomechanical

KRAVITZ KEYS

- ➡ Molar distalization should be staged sequentially and supported by elastics, rather than attempted en masse.
- ➡ Half-wrap second-molar designs reduce distal resistance and improve force transfer to the premolars, limiting reciprocal molar tipping.
- ➡ Prefabricated aligner-integrated buttons preserve aligner integrity and provide true multidirectional elastic vectors.
- ➡ Root-based digital planning, with virtual roots derived from cone-beam computed tomography (CBCT) or artificial intelligence (AI), avoids hidden root collisions that may not be evident on crown-only simulations.



Dr. Giacomo Scuzzo

Dr. Giuseppe Scuzzo

Dr. Alvarado Lorenzo

Dr. Giacomo Scuzzo is a Specialist in Orthodontics and Clinical Director, Eline Clinic, Rome, Italy. Giuseppe Scuzzo is a Specialist in Orthodontics, Department of Orthodontics, Università Cattolica del Sacro Cuore, Largo Francesco Vito 1, 00168 Rome, Italy; e-mail: g.scuzzo@eline.it. Dr. Alvarado Lorenzo is a Specialist in Orthodontics, Department of Oral Surgery, Universidad de Salamanca, Villalba, Spain. Dr. Giacomo Scuzzo is a paid speaker for Angelalign Technology.

efficiency and esthetic appeal at a more competitive price point. For orthodontists and patients alike, this balance of affordability, proprietary material technology, predictability, and global distribution has helped establish Angel as a rising challenger in the clear aligner marketplace.¹⁻³

This article describes the biomechanical

principles, material properties, and digital workflow of the Angel Aligner system, focusing on the innovations that can optimize unilateral molar distalization with clear aligners.

*Angelalign Technology Inc., Paris, France; www.angelaligner.com.
**Align Technology, Inc., San Jose, CA; www.aligntech.com.

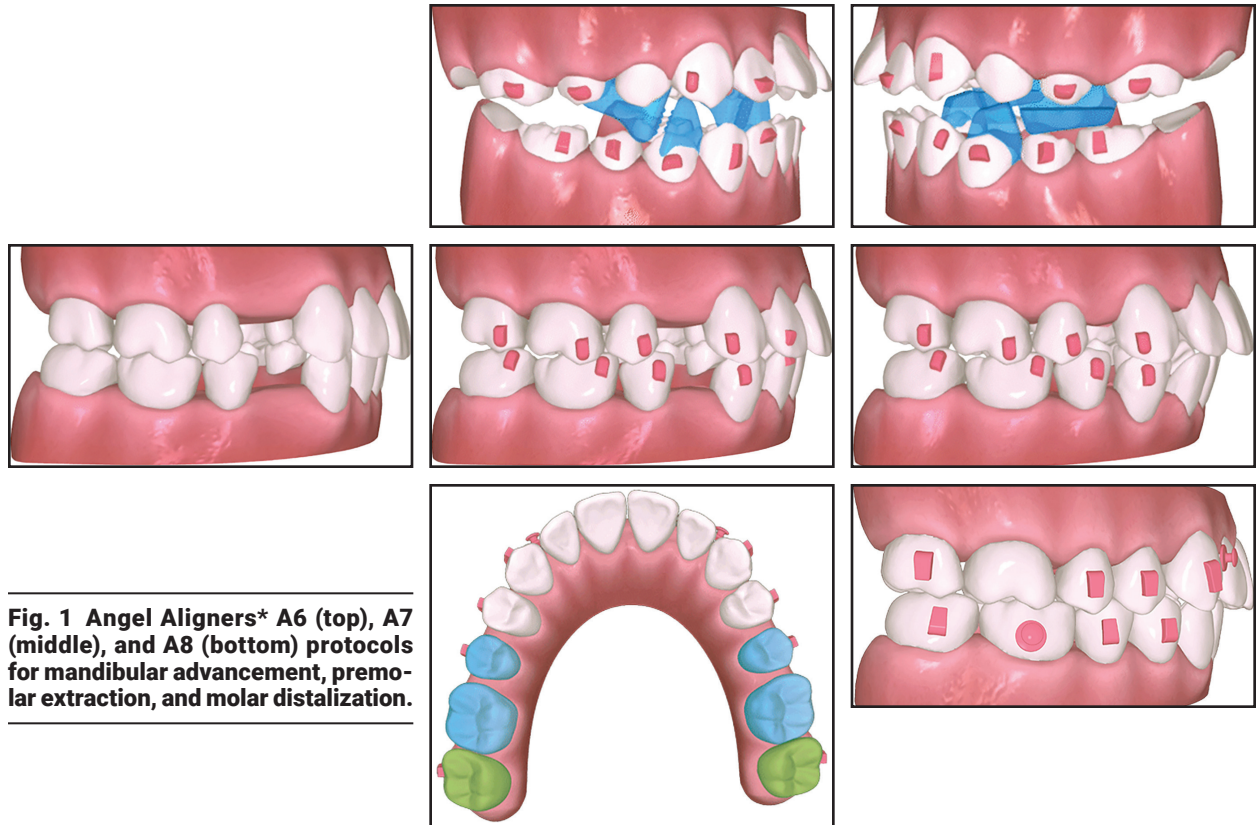


Fig. 1 Angel Aligners* A6 (top), A7 (middle), and A8 (bottom) protocols for mandibular advancement, premolar extraction, and molar distalization.

Biomechanical Protocols

Angel Aligner treatment protocols are offered as default clinical solutions for specific case types (Fig. 1): mandibular advancement (A6), premolar extraction (A7), and maxillary posterior distalization (A8). Collectively, they reflect a structured and evidence-based application of biomechanical design to improve treatment outcomes in patients with complex malocclusions.¹

The A6 protocol, introduced in 2015, was the first among major clear aligner systems to incorporate occlusal blocks within the aligners, with the aim of replicating the functional and orthopedic effects of traditional twin block appliances. Specifically developed for growing patients, the integrated functional module is based on more than a decade of clinical use.

The A7 protocol applies controlled biomechanics for effective management of extraction space closure. Key components include anchorage preparation to mitigate the bowing effect, anterior torque control, and canine positioning to support ideal intercuspation and root angulation.

The A8 protocol employs a coordinated strategy involving customized staging, targeted attachments, and a distinct aligner trimline to optimize force vectors and minimize unwanted side effects. This approach enhances the predictability and efficiency of molar distalization, thus reducing the length of treatment.

Design Features

Two proprietary thermoplastic materials are employed to optimize Angel Aligner's biomechanical performance. The first is MCS, a third-generation multilayer composite material introduced in 2020, which offers enhanced elastic recovery and sustained force delivery (Fig. 2). This formulation builds on prior materials, beginning with polycarbonate and PETG (first generation), followed by thermoplastic polyurethane (TPU) and coated PETG (second generation). In addition to MCS, the Pro product line includes masterCon-

*Angelalign Technology Inc., Paris, France; www.angelaligner.com.

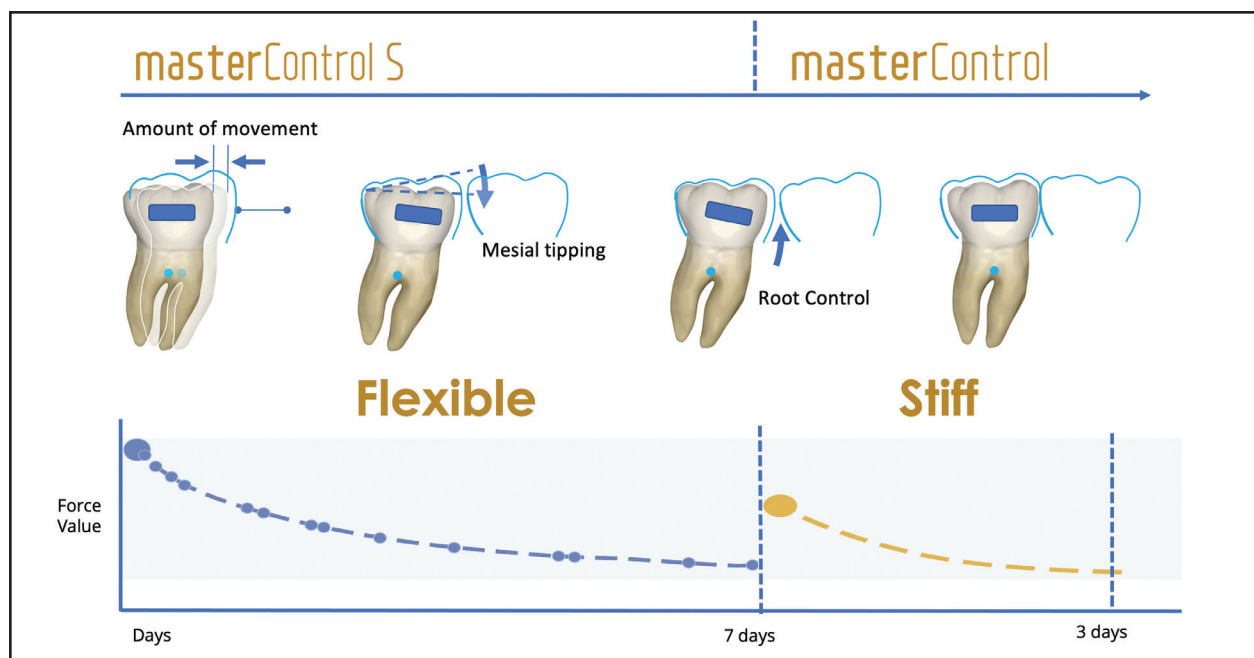


Fig. 2 masterControl S and masterControl materials used for staged force delivery during treatment.

trol (MC), a high-performance monolayer TPU material. The availability of two materials allows clinicians to tailor treatment based on specific mechanical requirements, such as stiffness, elasticity, and force decay, expanding the capabilities of aligner-based therapy.¹

Angel Aligner offers three distinct trimline configurations, two of which extend beyond the gingival margin to improve aligner engagement with the dentition and surrounding soft tissues, enabling more effective and predictable force transmission (Fig. 3).

A customized half-wrap upper second molar design reduces distal resistance and thus improves force transfer during staged distalization, while minimizing undesirable side effects (Fig. 4).¹

The Angel Aligner system also incorporates functional design elements aimed at addressing orofacial habits and optimizing muscle function during treatment. Among these features are tongue positioners and tongue spurs, which are integrated directly into the aligners (Fig. 5). The tongue positioner promotes proper tongue posture, while the tongue spurs are designed to discourage oral habits such as thumbsucking and tongue thrusting. Both components contribute to the neuromuscular reeducation needed for successful orthodontic outcomes and long-term treatment stability.¹

Among its mechanical features, Angel Aligner includes the AngelButton,* a prefabricated component that is integrated into the aligner surface, eliminating the need for chairside bonding of



Fig. 3 Trimline configurations, including extended gingival coverage for increased retention.

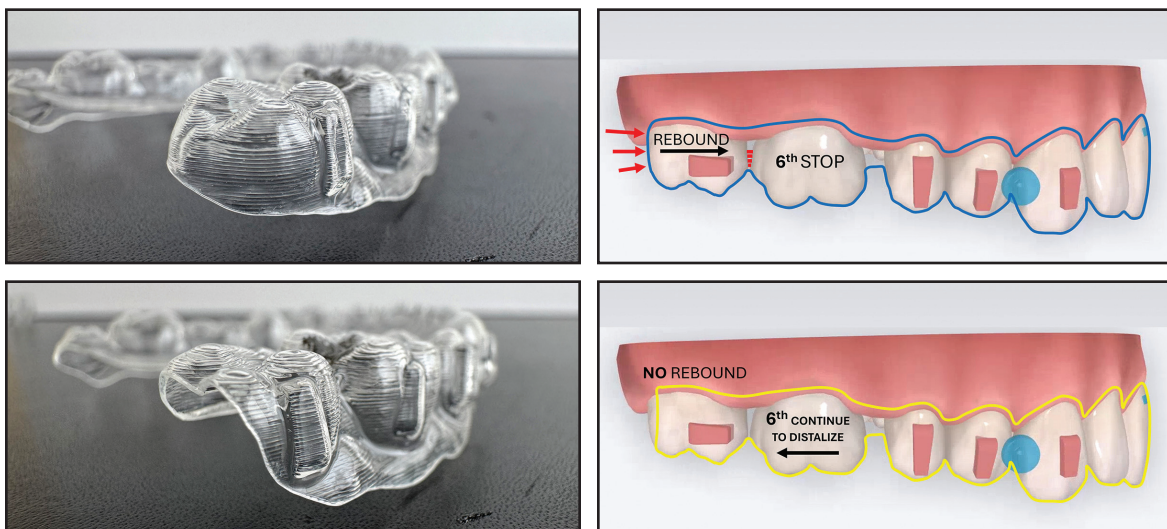


Fig. 4 Half-wrap maxillary second molar design used to reduce distal resistance and improve force transfer during staged distalization.



Fig. 5 Functional features incorporated into aligners. A. Passive tongue positioner. B. Tongue spurs that can be added to upper or lower incisors.



Fig. 6 Prefabricated elastic attachment (AngelButton*) allowing multidirectional elastic traction.

traditional buttons (Fig. 6).⁴ This design preserves the aligner's active surface area, which is critical for effective force application. In contrast, conventional methods such as cutouts or bonded buttons can hinder mechanical efficiency and increase the risk of soft-tissue irritation. The AngelButton offers 360° omnidirectional flexibility, allowing elastic traction to be applied from labial, buccal, lingual, or interproximal positions for effective Class II or III correction, midline alignment, or occlusal adjustment. This provides a wide range of traction vectors without distorting the aligner trays,

extending the initial biomechanical concept of aligner therapy from "pushing" to "pulling."

Digital Integration

The Angel Aligner system is compatible with all intraoral scanners. Its iOrtho* treatment planning platform allows direct integration with many widely used systems, including 3Shape,^{***} Medit,[†] Alliedstar,^{††} and Dental Monitoring's Smart STL,[§] so that scan data can be transmitted directly without the need for manual file transfers.¹

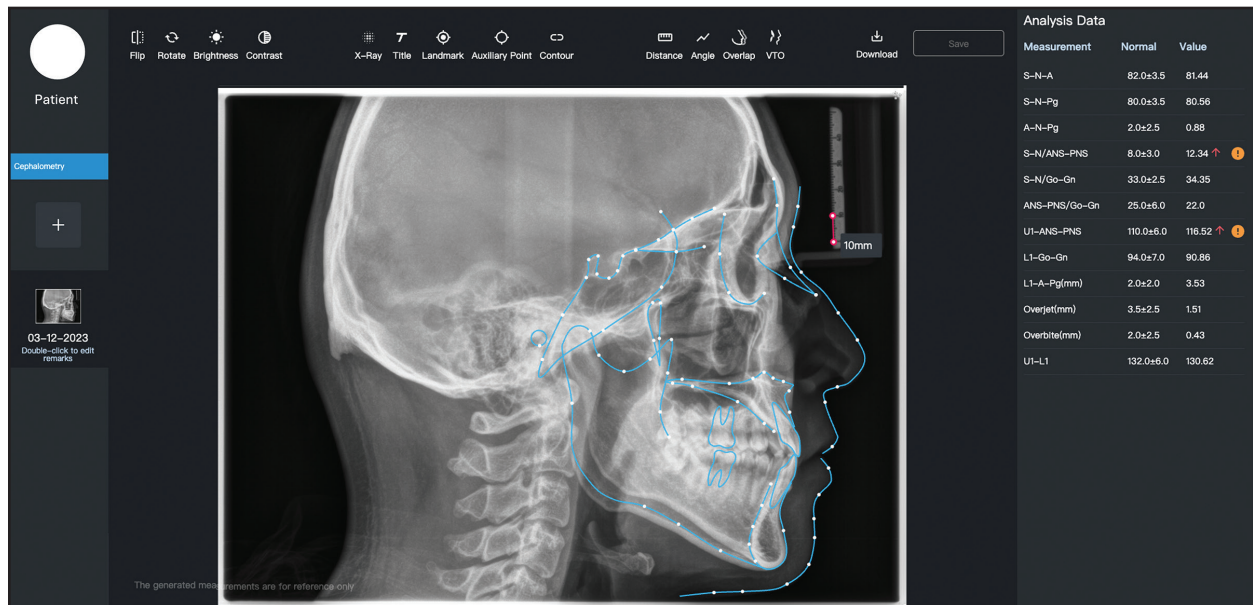


Fig. 7 Automated cephalometric tracing using iCeph* module.

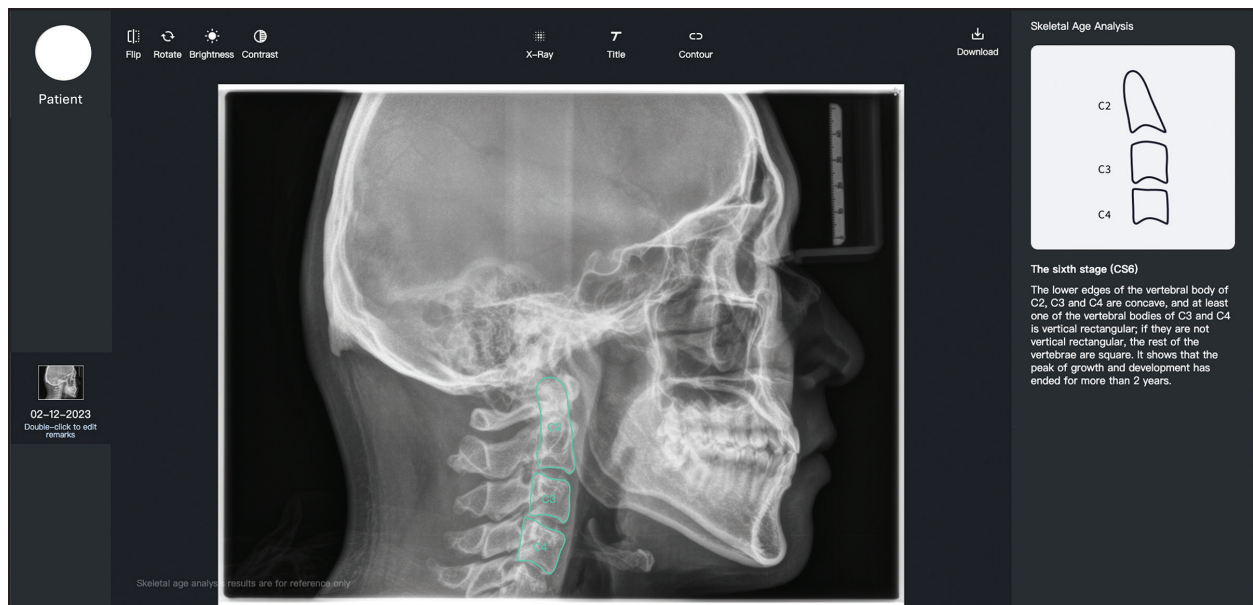


Fig. 8 Cephalometric superimposition and skeletal maturity assessment within iOrtho* platform.

*Angelalign Technology Inc., Paris, France; www.angelaligner.com.

***3Shape, Copenhagen, Denmark; www.3shape.com.

†Medit, Seoul, South Korea; www.medit.com.

††Alliedstar, Shanghai, China; www.allied-star.com.

§Dental Monitoring America Inc., Austin, TX; www.dental-monitoring.com.

Among the digital tools in the iOrtho platform is iCeph, an AI-powered cephalometric analysis system designed to improve diagnostic speed and accuracy. The iCeph program provides fully automated cephalometric tracing and analysis in about five seconds, using the same software envi-

ronment as for aligner treatment planning (Fig. 7). In addition to initial diagnostics, iCeph supports superimposition of cephalometric tracings and can be used to estimate the skeletal maturity of growing patients (Fig. 8).

The iOrtho platform also supports integra-

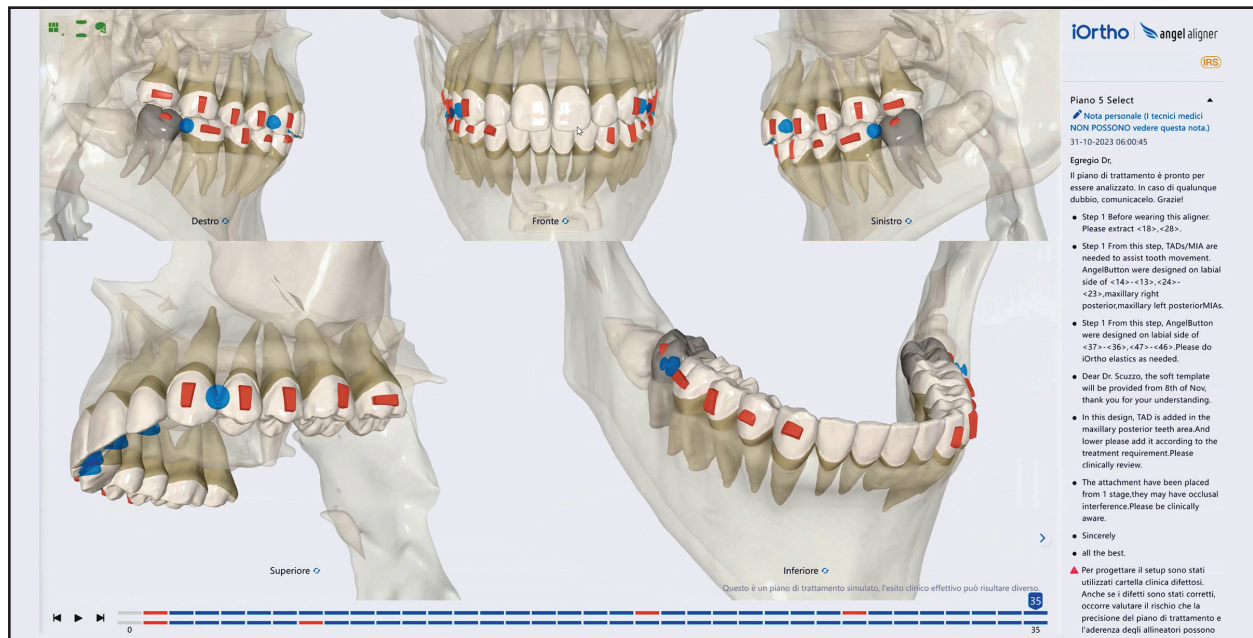


Fig. 9 Integration of CBCT data for visualization of crowns, roots, and surrounding bone structures.

Fig. 10 Virtual Roots* 2.0 root estimation generated from panoramic radiograph data.

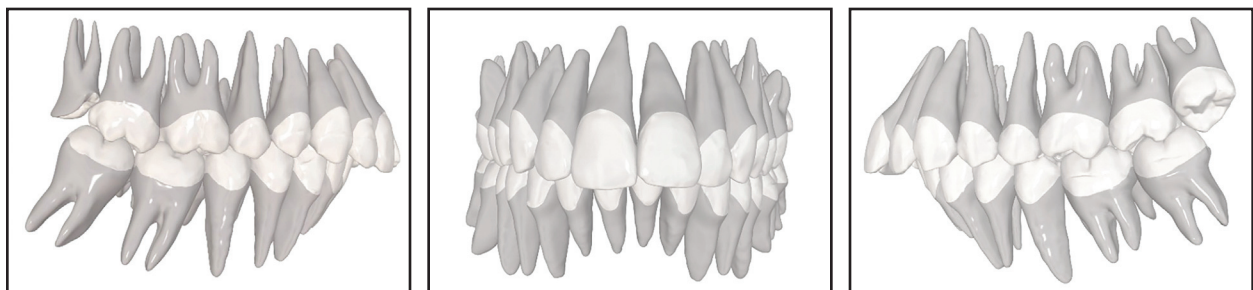


TABLE 1
CEPHALOMETRIC ANALYSIS

	Norm	Pretreatment	Post-Treatment
FMIA (L1-FH)	54.9° ± 6.1°	50.06°	50.13°
FMA (FH-MP)	31.3° ± 5.0°	32.08°	34.19°
IMPA (L1-MP)	93.9° ± 6.2°	97.86°	95.68°
SNA	82.8° ± 4.0°	76.40°	76.83°
SNB	80.1° ± 3.9°	69.59°	69.46°
ANB	2.7° ± 2.0°	6.81°	6.83°
AO-BO (Wits appraisal)	-1.0mm ± +2.8mm	+5.05mm	+3.09mm
OP angle (OP-FH)	10.0° ± 2.0°	9.19°	14.13°
Z-angle	75.0° ± 5.0°	65.17°	64.45°
Anterior/lower facial height (AFH)	64.0mm ± 0.0mm	63.13mm	62.52mm
Posterior facial height (PFH)	47.0mm ± 0.0mm	40.81mm	38.99mm
PFH/AFH (facial height index)	70.0% ± 5.0%	64.64%	62.36%

tion with CBCT data, enabling precise 3D control and visualization of bone, crown, and root positions within the planning process (Fig. 9).

The virtual Roots 2.0 is an advanced feature of the iOrtho platform designed to enhance root visualization in orthodontic treatment planning. Using a patented algorithm, it generates virtual root representations from standard panoramic radiographs, offering a patient-specific alternative when CBCT is not feasible (Fig. 10). While it provides more detail than conventional library-based models, it is not a substitute for true CBCT analysis. Together, the three available visualization modes—library-based roots, radiograph-derived virtual roots, and CBCT-based roots—can equip the clinician with a comprehensive set of diagnostic options for greater flexibility and integration into diverse digital workflows.¹

Case Report

A 24-year-old female presented with the chief complaint of upper anterior crowding (Fig. 11). She

had a weak Class I relationship on the right side and a Class II relationship on the left, with excessive overjet. Moderate crowding was present in both arches, and the entire upper left quadrant had migrated mesially. Panoramic radiography confirmed a full dentition with no bone defects, periapical lesions, or signs of TMD; all four third molars were present. Cephalometric analysis (Table 1) indicated a skeletal Class II relationship (ANB = 6.81°) and a normodivergent facial pattern tending toward hyperdivergence (IMPA = 97.86°). The diagnosis was a dental Class II, division 1 malocclusion with the upper segments positioned anteriorly.

Because of the mandibular retrusion, the ideal plan would have involved surgical-orthodontic treatment. When the patient refused surgery, a compromise solution was devised using Angel Aligner's iOrtho digital platform.

Treatment objectives were to obtain Class I molar and canine relationships on both sides, with ideal overjet and overbite and centered facial and dental midlines. The treatment plan called for unilateral molar distalization on the left side using the

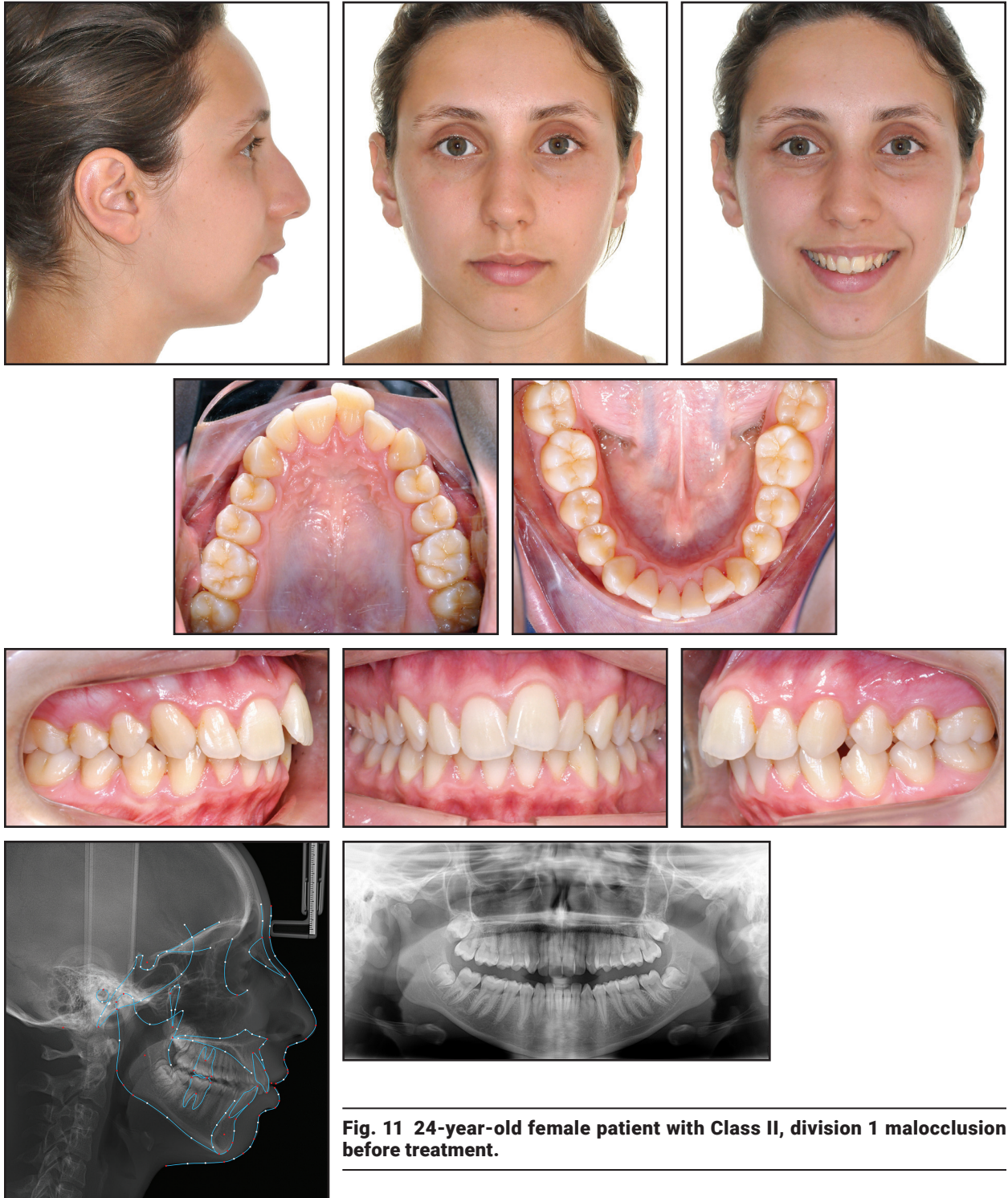


Fig. 11 24-year-old female patient with Class II, division 1 malocclusion before treatment.



Fig. 12 Digital treatment setup, showing 31-stage distalization sequence.



Fig. 13 After eight months of treatment, showing unilateral distalization mechanics with Class II elastics.

A8 protocol, in conjunction with Class II elastics for distal traction and anterior bite ramps to disarticulate the arches. No overcorrection was applied.

The iOrtho system generated a treatment plan consisting of 31 aligner stages (Fig. 12). Aligners were to be changed every two weeks, as recommended for bodily molar distalization.⁵ The third molars were left in place to avoid bone volume issues during the application of distalization mechanics.

In this case, the Class II elastics were attached to buttons bonded directly to the tooth enamel. This method not only increased anchorage for the distalization mechanics, but also exploited

the expected side effects of the elastics to promote distal tipping of the upper canines and derotation of the lower molars (Fig. 13).^{6,7}

In 15 months of orthodontic treatment, the occlusal objectives were achieved in accordance with the initial digital plan (Fig. 14). The results included Class I molar and canine relationships on both sides, resolution of the upper and lower crowding, centering of the dental midlines on the facial midline, ideal overjet and overbite, and a fair degree of upper and lower dental expansion (Table 1). There was a consequent reduction in the buccal black corridors, and the patient finished with a wider smile.



Fig. 14 A. Patient after 15 months of treatment (continued on next page).

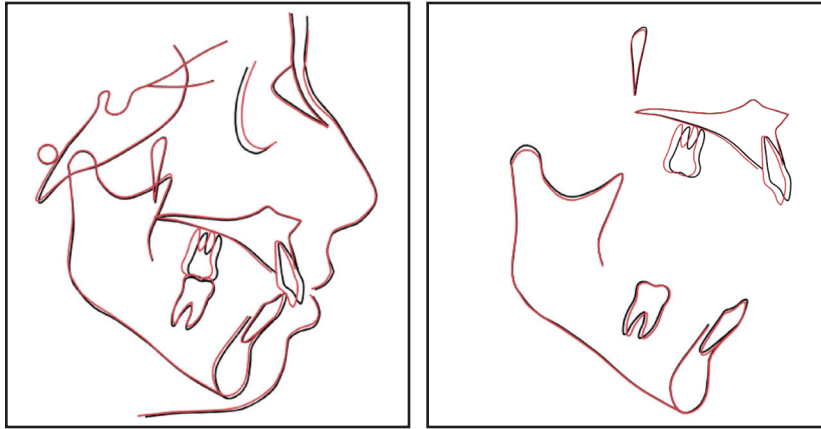


Fig. 14 (cont.) B. Superimposition of patient's pretreatment (black) and post-treatment (red) cephalometric tracings.

Discussion

Unilateral molar distalization presents biomechanical challenges for clear aligner therapy, because of the need for anchorage preservation and control of such side effects as molar tipping, extrusion, and anterior proclination.^{8,9} In the present case, the Angel Aligner A8 protocol, supported by Class II elastics and optimized attachment design, facilitated controlled and predictable molar movement while minimizing unwanted effects.

In the Angel Aligner system, tooth movement occurs progressively (typically in eight stages), with sequential distalization of premolars, canines, and molars using MC materials for controlled movement and AngelButtons* for flexible elastic traction. This system can produce 2-3mm of molar distalization with minimal tipping (1-2°)—in contrast to the increased inclination seen in other approaches. The half-wrap design for upper second molars can achieve superior distalization (95.5-96.5%) with minimal molar mesialization (.17mm), as compared to conventional full-wrap (.41mm) and half-wrap (.60mm) second molar designs.¹⁰ Reduced coverage of the most distal molars decreases resistance, allowing more effective force transmission to the premolars. This facilitates controlled and predictable distalization while reducing the risk of relapse for both first and second molars.

Launched as a cloud-based case management system, iOrtho has evolved from a platform for

realistic 3D models and user-friendly interfaces to an AI-integrated tool for orthodontic mechanical simulations (masterForce) and immediate outcome predictions (the “Make It” feature), based on a vast orthodontic database.¹ Since 2020, AI integration has enhanced iOrtho’s diagnostic capabilities, thus reducing human errors, with an emphasis on more efficient digital workflows for clear aligner treatments. In the cephalometric field, the Intelligent Cephalometry System (ICS)* is an AI-powered module that automates the tracing of anatomical landmarks with machine learning algorithms, achieving detection rates of more than 93% within 2mm of error (clinically acceptable) and more than 78% within 1mm.¹ Developed in 2023-2024, the Intelligent Root System (IRS) incorporates AI-based segmentation to improve the fusion of CBCT and intraoral scan data, providing precise 3D visualizations to predict and monitor tooth movements—including the risks of root resorption or bone collisions. Overall, the continued development of the iOrtho platform reflects a broader shift toward the integration of more digital diagnostics within clear aligner therapy.¹

As demonstrated by the case shown here, Angel Aligner’s advanced material properties, biomechanical protocols, and digital planning tools can produce predictable and efficient outcomes

*Angelalign Technology Inc., Paris, France; www.angelaligner.com.

even in complex treatments such as unilateral molar distalization. The A8 protocol, combined with Class II elastics and optimized attachment systems, enables controlled tooth movement, anchorage preservation, and the achievement of functional and esthetic treatment goals without the need for surgical intervention. As clear aligner therapy continues to evolve, Angel Aligners provide an additional treatment option for managing a wide range of malocclusions.

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